

Please substitute the following amended claims for corresponding claims previously presented. A copy of the amended claims showing current revisions is attached.

Sub F5

37. (Twice amended). A method of coating a substrate which is a belt, sheet, film, foil or tape, the method comprising the step of applying an active coating material to the substrate to form an active coating layer, the active coating material comprising biologically active material, wherein the active coating material is applied electrostatically as a powder, and, after the active coating material is applied, the active coating material is fused to form an active film layer, and wherein the active coating material is removable from the substrate as a wafer comprising the active film layer.

38. (Twice amended). The method according to claim 37, which further includes the step of removing the active coating layer from the substrate as a wafer comprising the active film layer.

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56 (Amended). A method of coating a substrate which is a belt, sheet, film, foil or tape, the method comprising the steps of applying one or more coating layers to the substrate, the layer or the first layer being applied directly to a surface of the substrate, the layer or at least one of the layers comprising active coating material, the active coating material comprising biologically active

material, wherein the active coating material is applied electrostatically as a powder and after the active coating material is applied the active coating material is fused to form an active film layer, and wherein the layer or layers applied are removable from the substrate as a coherent layer or layers.

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57. (Twice amended). The method according to claim 56, which further includes the step of removing the active coating layer from the substrate as a wafer comprising the active film layer.

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58. (Twice amended). The method according to claim 56, wherein the substrate is coated with one or more coating layers removable from the substrate before application of the active coating layer and the active coating layer is removable therewith.

75 (Amended). A method of coating a substrate which is a belt, sheet, film, foil or tape, the method comprising the steps of applying an active coating material to the substrate to form an active coating layer, the active coating material comprising biologically active material, wherein the active coating layer is removable from the substrate to form a solid dosage form, and the active coating material is applied electrostatically as a powder, and, after the active coating material is applied, the active coating material is fused to form an active

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film layer, and wherein the active coating material is removable from the substrate as a wafer comprising the active film layer, to form a solid dosage form.

76. (Twice amended). The method according to claim 75, which further includes the step of removing the active coating layer from the substrate as a wafer comprising the active film layer.

93 (Amended). A method of coating a substrate which is a belt, sheet, film, foil or tape, the method comprising the steps of applying one or more coating layers to the substrate, the layer or the first layer being applied directly to a surface of the substrate, the layer or at least one of the layers comprising active coating material, the active coating material comprising biologically active material, wherein the active coating material is applied electrostatically as a powder, wherein after the active coating material is applied the active coating material is fused to form an active film layer, and wherein the layer or layers applied are removable from the substrate as a coherent layer or layers to form a solid dosage unit form.

98 (Twice amended). A method of coating a substrate using a coating apparatus having a conveying surface, the method including the steps of applying an active coating material to the substrate to form an active coating layer, said substrate being said conveying surface of the coating apparatus, the

active coating material comprising biologically active material, wherein the active coating layer is removable from the substrate as a wafer comprising the active coating layer, and wherein the active coating is removed as a wafer comprising the active coating layer.

120 (Twice amended). A method of coating a substrate using a coating apparatus having a conveying surface, the method comprising the steps of applying an active coating material to the substrate to form an active coating layer, said substrate being the conveying surface of the coating apparatus, the active coating material comprising biologically active material, wherein the active coating material is applied electrostatically as a powder, and, after the active coating material is applied, the active coating material is fused to form an active film layer, and wherein the active coating material is removable from the substrate as a wafer comprising the active film layer, and wherein the active material is removed as a wafer comprising the active film layer.

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135 (Twice amended). A method of coating a substrate using a coating apparatus having a conveying surface, the method comprising the steps of applying one or more coating layers to the substrate, the layer or the first layer being applied directly to a surface of the substrate, the layer or at least one of the layers comprising active coating material, said substrate being the conveying surface of the coating apparatus, the active coating material comprising

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biologically active material, wherein the active coating material is applied electrostatically as a powder, and wherein after the active coating material is applied the active coating material is fused to form an active film layer, and wherein the layer or layers applied are removable from the substrate as a coherent layer or layers, and wherein the active coating is removed from the substrate as a coherent layer or layers.

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148. (Twice amended). A method of coating a plurality of coating regions onto the surface of a substrate which is a belt, sheet, film, foil or tape, the method comprising the steps of:

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(a) applying an active coating material to the substrate to form a plurality of active coating regions comprising active coating layers, the active coating material comprising biologically active material and being applied electrostatically as a powder wherein after the active coating material is applied the active coating material is fused to form regions of active film coating,

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(b) applying a cover coating material to a surface of the substrate to form a plurality of cover coating regions, the cover coating regions forming layers of cover coating material, each active coating region being substantially completely covered by a cover coating region, wherein each region of active coating and cover coating is removable from the substrate as a wafer comprising the active

~~7 film coating and the cover coating.~~

154. (Twice amended). A method of coating a plurality of coating regions onto the surface of a substrate using a coating apparatus having a conveying surface, the method comprising the steps of:

- (a) applying an active coating material to the substrate to form a plurality of active coating regions comprising active coating layers, said substrate being the conveying surface of the coating apparatus, the active coating material comprising biologically active material;
- (b) applying a cover coating material to a surface of the substrate to form a plurality of cover coating regions, the cover coating regions forming layers of cover coating material, each active coating region being substantially completely covered by a cover coating region, wherein each region of active coating and cover coating is removable from the substrate as a wafer comprising the active coating and the cover coating, and wherein the active coating regions are removed as wafers each comprising the active coating and the cover coating.

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(a) applying an active coating material to the substrate to form a plurality of active coating regions comprising active coating layers, said substrate being the conveying surface of the coating apparatus, the active coating material comprising biologically active material and being applied electrostatically as a powder wherein after the active coating material is applied the active coating material is fused to form regions of active film coating,

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(b) applying a cover coating material to a surface of the substrate to form a plurality of cover coating regions, the cover coating regions forming layers of cover coating material, each active coating region being substantially completely covered by a cover coating region, wherein each region of active coating and cover coating is removable from the surface of the substrate as a wafer comprising the active film coating and the cover coating, and wherein the active coating regions are removed as wafers each comprising the active film coating the cover coating.

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162 (Amended).—A method-of-coating-a-substrate-which-is-a-belt, sheet, film, foil or tape, the method comprising the steps of applying an active coating material to the substrate to form an active coating layer, the active coating material comprising biologically active material, wherein the active coating material is applied electrostatically as a powder, and, after the active coating material is applied, the active coating material is fused to form an active film

layer, and wherein the active coating material is removable from the substrate as a wafer comprising the active film layer, and wherein the active coating layer is removed from the substrate as a wafer comprising the active film layer and divided into smaller portions.

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166 (Twice amended). A method of coating a substrate using a coating apparatus having a conveying surface, the method including the steps of applying an active coating material to the substrate to form an active coating layer, said substrate being the conveying surface of the coating apparatus, the active coating material comprising biologically active material, wherein the active coating layer is removable from the substrate as a wafer comprising the active coating layer, and wherein the active coating is removed as a wafer comprising the active coating layer and divided into smaller portions.

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167 (Twice amended). A method of coating a substrate using a coating apparatus having a conveying surface, the method comprising the steps of applying an active coating material to the substrate to form an active coating layer, said substrate being the conveying surface of the coating apparatus, the active coating material comprising biologically active material, wherein the active coating material is applied electrostatically as a powder, and, after the active coating material is applied, the active coating material is fused to form an active film layer, and wherein the active coating material is removable from the

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substrate as a wafer comprising the active film layer, and wherein the active coating is removed as a wafer comprising the active film layer and divided into smaller portions.

169 (Amended). A method of coating a substrate which is a belt, sheet, film, foil or tape, the method comprising the steps of applying an active coating material to the substrate to form an active coating layer, the active coating material comprising biologically active material, wherein the active coating material is removable from the substrate as a wafer comprising the active coating layer, and the active coating material is applied electrostatically as a powder, and wherein active coating material is applied to a plurality of individual regions on the substrate, wherein after the active coating layer is applied the active coating material is fused to form an active film coating and wherein the amount of active coating material deposited on a given area of the substrate is controlled such that the product can subsequently be divided into portions with each portion containing a pre-determined amount of active coating material, each pre-determined amount being one dose of the active material.

171 (Amended). A coated substrate which is a sheet, film, foil or tape comprising an active coating layer that has been applied electrostatically as a powder on a surface of the substrate and then fused to form an active film layer, the active coating layer including biologically active material and in which the

active coating layer is removable from the coated substrate as a wafer comprising the active film layer.

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179 (Amended). An intermediate product for use in producing a plurality of solid dosage forms, the intermediate product comprising a substrate which is a sheet, film, foil or tape and active coating comprising biologically active material that has been applied electrostatically as a powder in a plurality of regions on the substrate and then fused to form an active film coating, each region of active coating being removable from the substrate as a wafer comprising the active film coating.

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181 (Twice amended). An intermediate product for use in producing a plurality of solid dosage forms, the intermediate product comprising a substrate which is a sheet, film, foil or tape and active coating comprising biologically active material in a plurality of regions on the substrate, wherein each active coating region includes a cover coating region comprising a layer of cover coating material, each active coating region being substantially completely covered by a cover coating region and wherein each region of active coating and cover coating is removable from the surface of the substrate as a wafer comprising the active coating and a cover coating, wherein the active coating has been applied electrostatically as a powder and then fused to form an active film coating.

183 (Twice amended). An intermediate product for use in producing a plurality of solid dosage forms, the intermediate product comprising a substrate which is a sheet, film, foil or tape and active coating comprising biologically active material in a plurality of regions on the substrate, wherein each active coating region includes a cover coating region comprising a layer of cover coating material, each active coating region being substantially completely covered by a cover coating region and wherein each region of active coating and cover coating is removable from the substrate as a wafer comprising the active coating and cover coating, wherein the active coating comprises:

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- i) a continuous phase component;
 - ii) the biologically active material;
 - iii) a charge-modifying component; and
 - iv) a flow aid.

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184 (Amended). An intermediate product for use in producing a plurality of solid dosage forms, the intermediate product comprising a substrate which is a sheet, film, foil or tape and active coating material comprising biologically active material that has been deposited electrostatically as a powder on the substrate and then fused to form an active film layer, the amount of active coating material deposited on a given area of the substrate being such that the product can subsequently be divided into portions with each portion containing a predetermined amount of active coating material, each predetermined amount

being one dose of the active material, and the active film layer being removable from the substrate as a wafer comprising the active film layer.

SUM F-5
Please add the following new claims:

191 (New). A method of coating a substrate which is belt of a coating apparatus, the method including the steps of applying an active coating material to the belt to form an active coating layer, the active coating material comprising biologically active material, wherein the active coating layer is removable from the belt as a wafer comprising the active coating layer, and wherein the active coating is removed as a wafer comprising the active coating layer.

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192 (New). A method of coating a substrate which is a belt of a coating apparatus, the method comprising the steps of applying an active coating material to the belt to form an active coating layer, the active coating material comprising biologically active material, wherein the active coating material is applied electrostatically as a powder, and, after the active coating material is applied, the active coating material is fused to form an active film layer, and wherein the active coating material is removable from the belt as a wafer comprising the active film layer, and wherein the active material is removed as a wafer comprising the active film layer.

193 (New). A method of coating a plurality of coating regions onto the surface of a belt of a coating apparatus, the method comprising the steps of:

(a) applying an active coating material to the belt to form a plurality of active coating regions comprising active coating layers, the active coating material comprising biologically active material and being applied electrostatically as a powder wherein after the active coating material is applied the active coating material is fused to form regions of active film coating,

(b) applying a cover coating material to a surface of the belt to form a plurality of cover coating regions, the cover coating regions forming layers of cover coating material, each active coating region being substantially completely covered by a cover coating region, wherein each region of active coating and cover coating is removable from the belt as a wafer comprising the active film coating and the cover coating, and wherein the active coating regions are removed as wafers each comprising the active film coating the cover coating.

194 (New). A method of coating a belt of a coating apparatus, the method comprising the steps of applying an active coating material to the belt to form an active coating layer, the active coating material comprising biologically active material, wherein the active coating material is applied electrostatically as a powder, and, after the active coating material is applied, the active coating material is fused to form an active film layer, and wherein the active coating

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cont* material is removable from the belt as a wafer comprising the active film layer, and wherein the active coating is removed as a wafer comprising the active film layer and divided into smaller portions.

195. (New). A method of coating a substrate which is a patch, the method comprising the step of applying an active coating material to the substrate to form an active coating layer, the active coating material comprising biologically active material, wherein the active coating material is applied electrostatically as a powder, and, after the active coating material is applied, the active coating material is fused to form an active film layer, and wherein the active coating material is removable from the substrate as a wafer comprising the active film layer.

196 (New). A method of coating a substrate which is a patch, the method comprising the steps of applying one or more coating layers to the substrate, the layer or the first layer being applied directly to a surface of the substrate, the layer or at least one of the layers comprising active coating material, the active coating material comprising biologically active material, wherein the active coating material is applied electrostatically as a powder and after the active coating material is applied the active coating material is fused to form an active film layer, and wherein the layer or layers applied are removable from the substrate as a coherent layer or layers.

197 (New). A coated substrate which is a patch comprising an active coating layer that has been applied electrostatically as a powder on a surface of the substrate and then fused to form an active film layer, the active coating layer including biologically active material and in which the active coating layer is removable from the coated substrate as a wafer comprising the active film layer.